

Work Order ID 126609

November-28-14 2:30:41 PM

Ship Dec 1 - Repair

\*126609\*

Page 1

Item ID: D350-578-031

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bearpaw Wearplate Installation

Start Date: 11/17/14 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 11/21/14 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: ✓ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D350-578	G								
100	Document Control	0.00							
<b>*100*</b>	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels per PPP D350-578-031								
105	Pick Kit	0.00							
<b>*105*</b>									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
46  
9-89

1x

DEC 01 2014  
DAS  
38  
9-89

1

NOV 29 2014  
DAS  
26  
9-89

1x

DAS  
46  
9-89

DEC 01 2014  
DAS  
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9-89



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**\*126609\***

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Item ID: D350-578-031 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Bearpaw Wearplate Installation  
 Start Date: 11/17/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 11/21/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
<b>*120*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-031 and DSI9429								
	Location: <u>FC-017 129</u>								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

DAS 46  
 06 9-89  
 1x

14/12/2014

4-12-02



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**Work Order ID:** 126609

**\*12660.9\***

**Parent Item:** D350-578-031

**\*D350-578-031\***

**Parent Item Name:** Bearpaw Wearplate Installation

**Start Date:** 11/17/14**Required Date:** 11/21/14

**Start Qty: 1.00**

**Required Qty: 1.00**

**Comments:** IPP Rev:A 09-02-03 new issue DD verified by:JLM  
14.05.01 AS PER ECN14-544 DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A		Purchased	No			105	Each	113.0000	12	12			
* <b>AN4-17A*</b>	DAS <b>38</b> 9-89								**			DAS <b>27</b> 9-89	DAS <b>66</b> 9-89
Bolt	DAS <b>46</b> 9-89			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST325A		113							
				M129909		113							
D3859-041		Manufactured	No			105	Each	2.0000	2	2			
* <b>D3859-041*</b>	DAS <b>38</b> 9-89								**			DAS <b>27</b> 9-89	DAS <b>66</b> 9-89
Wearplate	DAS <b>46</b> 9-89			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST613		2							
				119328		2							

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# Picklist Print

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Work Order ID: 126609

**\*126609\***

Parent Item: D350-578-031

**\*D350-578-031\***

Parent Item Name: Bearpaw Wearplate Installation

Start Date: 11/17/14

Required Date: 11/21/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

105

Each

4,227.000

12

12

**\*MS21042L4\***

Locknut

**\*\***

DAS  
27  
8-89

DAS  
86  
9-89

DAS  
46  
9-89

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST007

12

121444

12

ST260a

2000

m130799

2000

ST273A

733

m129934

733

ST305

1482

111827

2

126275

5

m126015

12

m126275

32

m127255

63

m127376

9

m127813

741

m128300

69

m129472

49

m130922

500

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**\*126609\***

Parent Item: D350-578-031

**\*D350-578-031\***

Parent Item Name: Bearpaw Wearplate Installation

Start Date: 11/17/14

Required Date: 11/21/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

105

Each

6,966.000

12

12

**\*NAS1149D0463J\***  
WASHER

**\*\***

DAS DAS  
27 86 NOV 29 2014  
8-89 9-89

DAS  
**46**  
9-89

DAS  
**38**  
9-89

## Location

## Loc Qty

## Loc Code

CA	459	
M129682	459	
ST260a	6391	
M129390	1593	
M130799	4798	
ST269	116	
16941	8	
M126221	20	
M127813	6	
M127904	16	
M128591	44	
M128995	22	

12



## 5.0 PARTS LIST

DAS

46

9-89

DEC 01 2014

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					(X)	D350-578-031	WEARPLATE KIT
6	6			6		D2182B050	Rubber Cushion
12	12	12	12	12		D2274	Radius Block
12	12	12	12	12		D2529	Washer
6	6			6		D2438	Clamp
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
				2		D2672F	Bearpaw
					(2)	D3859-041	Wearplate
		6	6			D4011-1	Clamp
		6	6			D4012-1	Cushion
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	(12)	AN4-17A	Bolt
	12	12	12			AN4-20A	Bolt
24	12	12	12	24	(12)	NAS1149D0463J	Washer
12	12	12	12	12	(12)	IMS21042L4	Nut (or MS21042-4)

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Revision: G

Date: 13.06.21

